

Date: Thursday, 24/04/2008 10:29:47 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET		
Job Number	: 38774			Part Number	: D2581C	
Estimate Number	: 10604			Drawing Number	: D2581	
P.O. Number	:			Project Number	: N/A	
This Issue	24/04/2008	S.O. No.	:	Drawing Revision	: A1	
Prsh Rev.	: NC			Material	:	
First Issue	/: /	Type	: SMALL /MED FAB	Due Date	01/05/2008	Qty: 2 Um: Each
Previous Run	: 37248					
Written By	:					
Checked & Approved By	:					
Comment	: Est. D 01.07.17 Added info to step 2 SM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010S125	1010-1025 sheet .125
		<b>Comment:</b> Qty.: 0.0196 sf(s)/Unit Total : 0.0393 sf(s) 304/316 .125 Sheet (M304S0125) Batch: 106140 <b>RB 8-4-24</b>
2.0	WATER JET	FLOW WATER JET
		<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: A1 <b>RB 8-4-24</b> Prog Rev: A1
		<b>2-Deburr if necessary</b> <b>SB 08/04/24</b>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <b>RB 8-4-24</b>
4.0	QC8	SECOND CHECK
		<b>Comment:</b> SECOND CHECK <b>C 08/04/24 (63) (2)</b>
5.0	BRAKE NC	NC BRAKE
		<b>Comment:</b> NC BRAKE Form as per Dwg D2581 using CNC Brake <b>SB 08/04/24</b>

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Drawing Name: MOUNTING BRACKET

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Part Number: D2581C

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



8/04/24(12)

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

8/4/24 (2)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/28 (2)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



8/04/28 (2)

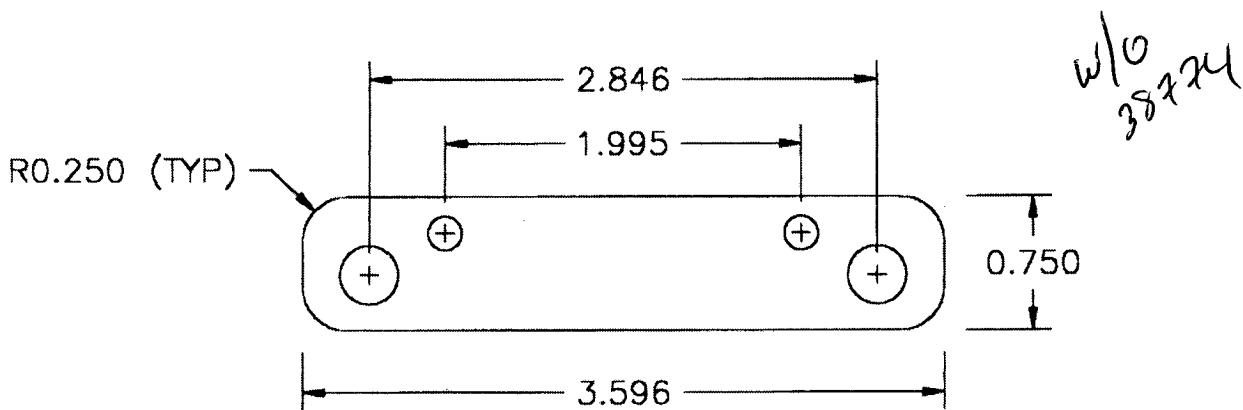
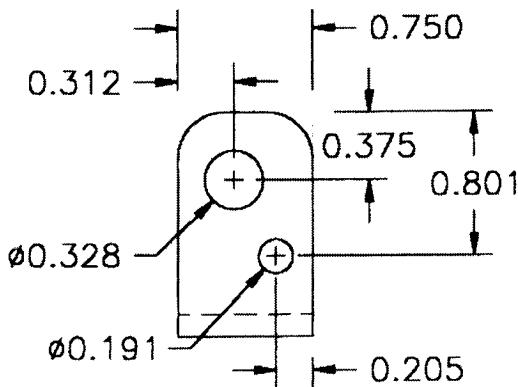
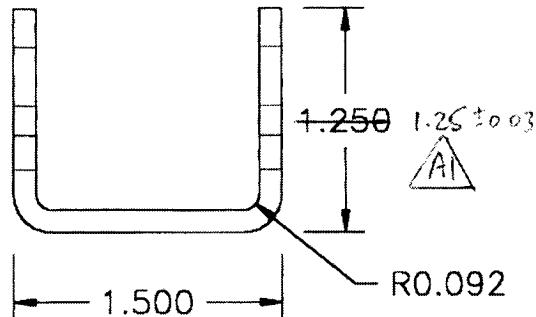


COPY IS  
MADE

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>M.M.</i>	DRAWING NO. D2581	REV. A
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1

A1 ~~1~~ 04.05.14 CHANGE TOLERANCE ON 1.25 Dimension

RELEASED  
96/07/23 BW



1010 mild steel (One time only per ECN 1176)  
MATERIAL: ~~304/316~~ SS 0.125 THICK

DART AEROSPACE LTD	Work Order:	38774
Description: MOUNTING BRACKET	Part Number:	DAS 81C
Inspection Dwg: DAS 81C Rev: A		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	HB	Audited by:	D	Prototype Approval:	aj
Date:	8-4-24	Date:	08/04/24	Date:	aj

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	